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Gary is the author of Introduction to Programmable Logic Controllers, editions 1 through 4 and the Lab Manual to accompany each edition of Introduction to Programmable Logic Controllers. His latest book is the Introduction to the ControlLogix Programmable Automation Controller using RSLogix 5000 with Labs.

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used throughout the book.

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A programmable logic controller (PLC) or programmable controller is an industrial digital computer which has been ruggedized and adapted for the control of manufacturing processes, such as

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assembly lines, or robotic devices, or any activity that requires high reliability, ease of programming and process fault diagnosis.. PLCs can range from small modular devices with tens of inputs and outputs ...

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and Programming is an introductory text that starts with basic concepts and progresses to system level applications. The hardware and architecture of PLCs, I/O devices, and motor controls are covered as well as commonly used number systems, such as binary and BCD.

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Hardware and

Page 17/26

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The Lab Manual for Programmable Logic Controllers: Hardware and Programming is designed to supplement your PLC training and works in conjunction with the Programmable Logic Controllers: Hardware and Programming textbook. The activities in this manual are written to give you hands-on experience practicing PLC

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- A programmable logic controller (PLC) is a specialized computer used to control machines and process.
- It uses a programmable memory to store instructions and specific functions that include On/Off control, timing, counting, sequencing, arithmetic, and data handling

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Introduction to Programmable Logic Controllers (PLC's)

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